

InLube® PA6GF30IMS12

Americhem - Polyamide 6

General Information
Product Description

30% GLASS FIBER REINFORCED, IMPACT MODIFIED NYLON 6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Impact Modifier		
Features	• Filled • Good Dimensional Stability • High Impact Resistance	• High Stiffness • High Strength • Impact Modified	• Low Friction • Low Temperature Toughness • Lubricated
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications • Engineering Parts	• Household Goods • Industrial Applications • Industrial Parts • Office Automation Equipment	• Outdoor Applications • Window & Door Components
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.33		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.90	%	ASTM D570
Mechanical			
Tensile Modulus	1.20E+6	psi	ASTM D638
Tensile Strength	18500	psi	ASTM D638
Tensile Elongation (Yield)	4.0 to 5.0	%	ASTM D638
Flexural Modulus	1.10E+6	psi	ASTM D790
Flexural Strength	28500	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	2.8	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	20	ft·lb/in	ASTM D4812
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	390	°F	ASTM D648

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	480 to 550	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

