

InLube® PA66CF30TF13SI2

Americhem - Polyamide 6

General Information
Product Description

30% CARBON FIBER REINFORCED 13% PTFE 2% SILICONE LUBRICATED NYLON 66

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Carbon Fiber, 30% Filler by Weight		
Additive	• PTFE Lubricant: 13%	• Silicone Lubricant: 2%	
Features	• Chemical Resistant	• Good Mold Release	• Low Friction
	• Filled	• High Stiffness	• Lubricated
	• Good Dimensional Stability	• High Strength	• Wear Resistant
Uses	• Closures	• Engineering Parts	• Industrial Parts
	• Consumer Applications	• Household Goods	• Office Automation Equipment
	• Electrical/Electronic Applications	• Industrial Applications	• Outdoor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.36		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.50	%	ASTM D570
Mechanical			
Tensile Strength	26500	psi	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	2.00E+6	psi	ASTM D790
Flexural Strength	45000	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	2.1	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	18	ft·lb/in	ASTM D4812
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	425	°F	ASTM D648
Electrical			
Surface Resistivity	1.0E+3 to 1.0E+5	ohms	ASTM D257
Flammability			
Flame Rating (0.06 in)	HB		UL 94

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	510 to 530	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

