

LATAMID 6 H2 G/20-V0HF1

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 6*
General Information
Product Description

Compound based on Polyamide 6 (PA 6). Improved thermal stabilisation. Glass fibres. Flame retardant, UL94 V-0 class, free of halogens-based flame retardants and red phosphorous. PFAS-free product.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber		
Additive	• Flame Retardant		
Features	• Flame Retardant • Good Thermal Stability	• Halogen Free • Low (to None) Phosphorus Content	• PFAS Free

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.35	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.55 to 0.70	%	
Flow : 0.0787 in	0.25 to 0.45	%	
Water Absorption ³ (Saturation, 73°F)	2.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	1.19E+6	psi	ISO 527-1/1
Tensile Stress (Break, 73°F)	17400	psi	ISO 527-2/5
Tensile Strain (Break, 73°F)	2.8	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.3	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	21	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	419	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	410	°F	ISO 75-2/A
Vicat Softening Temperature	410	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	1.7E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	3.6E-5	in/in/°F	ISO 11359-2
Thermal Conductivity			ASTM E1461
-- ⁴	2.1	Btu·in/hr/ft ² /°F	
-- ⁵	2.1	Btu·in/hr/ft ² /°F	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Dielectric Strength (73°F, 0.0787 in, Method A (Short-Time))	510	V/mil	ASTM D149
Comparative Tracking Index ⁶ (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.030 in	V-0		
0.06 in	V-0		
0.12 in	V-0		
Glow Wire Flammability Index			IEC 60695-2-12
0.04 in	1760	°F	



0.08 in	1760 °F	
Glow Wire Ignition Temperature		IEC 60695-2-13
0.04 in	1430 °F	
0.08 in	1430 °F	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air

⁴ through plane

⁵ in plane

⁶ without surfactant

