

InStruc® PA6GF33HSMD

Americhem - Polyamide 6

General Information
Product Description

33% GLASS FIBER REINFORCED, HEAT STABILIZED NYLON 6 (LOCKED MEDICAL FORMULATION)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Ethylene Oxide Sterilizable	• Good Dimensional Stability	• High Stiffness
	• Filled	• Heat Stabilized	• High Strength
Uses	• Closures	• Housings	• Surgical Instruments
	• Electrical/Electronic Applications	• Industrial Parts	• Window & Door Components
	• Engineering Parts	• Medical/Healthcare Applications	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.37		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	1.1	%	ASTM D570
Mechanical			
Tensile Strength	23000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	1.20E+6	psi	ASTM D790
Flexural Strength	36000	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	2.3	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	22	ft-lb/in	ASTM D4812
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	410	°F	ASTM D648
Electrical			
Surface Resistivity	1.0E+16	ohms	
Flammability			
Flame Rating (0.06 in)	HB		UL 94

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	480 to 550	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

