

Electrafil® PA6/6 G/CF15 C - 2 BK

 Techmer Polymer Modifiers - *Polyamide 66*
General Information

General			
Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber\Carbon Fiber		
Additive	• Carbon Black		
Appearance	• Black	• Colors Available	• Natural Color
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19		ASTM D792
Molding Shrinkage - Flow (0.125 in)	6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	12200	psi	ASTM D638
Tensile Elongation (Break)	4.5	%	ASTM D638
Flexural Modulus	570000	psi	ASTM D790
Flexural Strength	19000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.6	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	86		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	500	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	470	°F	ASTM D648
CLTE - Flow	1.7E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+5	ohms	ASTM D257
Volume Resistivity	1.0E+3 to 1.0E+5	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
TPCI #			

Notes
¹ Typical properties: these are not to be construed as specifications.
