InElec® PA66CF10GF25HS

Americhem - *Polyamide 66*

General Information

Product Description			
10% CARBON FIBER AND 25% GLASS FIBER REINFORCED HEAT STABILIZED NYLON 6/6			
General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Carbon Fiber, 10% Filler by Weight	• Glass Fiber, 25% Filler by Weight	
Additive	• Heat Stabilizer		
Features	• Filled • Good Dimensional Stability	• Heat Stabilized • High Stiffness	• High Strength • Permanent Antistatic
Uses	• Closures • Connectors • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Household Goods • Industrial Applications • Industrial Parts	• Office Automation Equipment • Outdoor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	**Nominal Value**	**Unit**	**Test Method**
Density / Specific Gravity	1.38		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.50	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	2.00E+6	psi	ASTM D638
Tensile Strength	30000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	1.80E+6	psi	ASTM D790
Flexural Strength	39000	psi	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (0.125 in)	1.5	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	16	ft·lb/in	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (264 psi, Unannealed)	490	°F	ASTM D648
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	1.0E+2 to 1.0E+6	ohms	ASTM D257

Processing Information

Injection	**Nominal Value**	**Unit**
Drying Temperature	175	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	500 to 575	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm