

InLube® PA66TF15

Americhem - Polyamide 66

General Information
Product Description

15% PTFE LUBRICATED, NYLON 6/6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant • Good Mold Release	• Low Friction • Lubricated	• Wear Resistant
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications • Engineering Parts	• Household Goods • Industrial Applications • Industrial Parts • Office Automation Equipment	• Outdoor Applications • Window & Door Components
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23		ASTM D792
Molding Shrinkage - Flow	0.015 to 0.030	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	450000	psi	ASTM D638
Tensile Strength	10000	psi	ASTM D638
Tensile Elongation (Yield)	8.0 to 10	%	ASTM D638
Flexural Modulus	400000	psi	ASTM D790
Flexural Strength	15000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.0	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	13	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	175	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	500 to 575	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

