

InLube® PA66GF20TF15

Americhem - Polyamide 66

General Information
Product Description

20% GLASS FIBER REINFORCED, 15% PTFE LUBRICATED NYLON 6/6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant	• Good Mold Release	• Low Friction
	• Filled	• High Stiffness	• Lubricated
	• Good Dimensional Stability	• High Strength	• Wear Resistant
Uses	• Closures	• Household Goods	• Outdoor Applications
	• Consumer Applications	• Industrial Applications	• Window & Door Components
	• Electrical/Electronic Applications	• Industrial Parts	
	• Engineering Parts	• Office Automation Equipment	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.39		ASTM D792
Molding Shrinkage - Flow	4.0E-3 to 8.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.90	%	ASTM D570
Mechanical			
Tensile Modulus	1.00E+6	psi	ASTM D638
Tensile Strength	18500	psi	ASTM D638
Tensile Elongation (Yield)	3.0 to 5.0	%	ASTM D638
Flexural Modulus	950000	psi	ASTM D790
Flexural Strength	28000	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	1.5	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	12	ft·lb/in	ASTM D4812
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	460	°F	ASTM D648
Electrical			
Surface Resistivity	1.0E+17	ohms	

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	500 to 575	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

