

InLube® PA66GF30TF15FRHS

Americhem - Polyamide 66

General Information

Product Description

30% GLASS FIBER REINFORCED, 15% PTFE LUBRICATED, FLAME RETARDANT AND HEAT STABILIZED NYLON 6/6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Flame Retardant	• Heat Stabilizer	• PTFE Lubricant: 15%
Features	• Chemical Resistant • Filled • Flame Retardant • Good Dimensional Stability	• Good Mold Release • Halogenated • Heat Stabilized • High Stiffness	• High Strength • Low Friction • Lubricated • Wear Resistant
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications • Engineering Parts	• Household Goods • Industrial Applications • Industrial Parts • Office Automation Equipment	• Outdoor Applications • Window & Door Components
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.74		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.60	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.50E+6	psi	ASTM D638
Tensile Strength	19000	psi	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	1.30E+6	psi	ASTM D790
Flexural Strength	28000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.3	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	475	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in	V-0		
0.12 in	V-0		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	500 to 560	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

