

InStruc® PA66GF13HS

Americhem - Polyamide 66

General Information
Product Description

13% GLASS FIBER REINFORCED HEAT STABILIZED NYLON 6/6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 13% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Filled • Good Dimensional Stability	• Heat Stabilized • High Stiffness	• High Strength
Uses	• Automotive Applications • Closures • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Household Goods • Housings • Industrial Applications	• Industrial Parts • Office Automation Equipment • Outdoor Applications • Window & Door Components
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.23		ASTM D792
Molding Shrinkage - Flow	6.0E-3 to 8.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	1.0	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	900000	psi	ASTM D638
Tensile Strength	17500	psi	ASTM D638
Tensile Elongation (Yield)	3.0 to 4.0	%	ASTM D638
Flexural Modulus	700000	psi	ASTM D790
Flexural Strength	23000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	0.90	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	9.0	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	470	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	175	°F
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	500 to 575	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

