

LATAMID 66 H2E21 K/35

LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 66*

General Information

Product Description

Compound based on Polyamide 66 (PA 66). Improved thermal stabilisation. Toughened. Carbon fibres. PFAS-free product.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Carbon Fiber		
Additive	• Impact Modifier		
Features	• Good Thermal Stability	• Impact Modified	
	• Good Toughness	• PFAS Free	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.24	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.40 to 0.60	%	
Flow : 0.0787 in	0.15 to 0.30	%	
Water Absorption ³ (Saturation, 73°F)	1.6	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	2.90E+6	psi	ISO 527-1/1
Tensile Stress (Break, 73°F)	31900	psi	ISO 527-2/5
Tensile Strain (Break, 73°F)	1.7	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	5.7	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	26	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	491	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	464	°F	ISO 75-2/A
Vicat Softening Temperature	464	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	5.6E-6	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	2.2E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	8.0E+3	ohms	ASTM D257
Dielectric Strength (73°F, 0.0787 in, Method A (Short-Time))	100	V/mil	ASTM D149

Notes

¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air

