

LATAMID 66 BH2 G/30

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 66*
General Information
Product Description

Compound based on Polyamide 66 (PA 66). Low viscosity. Improved heat stabilisation. Glass fibres. PFAS-free product.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Glass Fiber
Additive	• Heat Stabilizer
Features	• Heat Stabilized • Low Viscosity • PFAS Free

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.36	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.75 to 0.90	%	
Flow : 0.0787 in	0.25 to 0.50	%	
Water Absorption ³ (Saturation, 73°F)	2.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	1.23E+6	psi	ISO 527-1/1
Tensile Stress (Break, 73°F)	23900	psi	ISO 527-2/5
Tensile Strain (Break, 73°F)	3.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.8	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F	26	ft·lb/in ²	
73°F	29	ft·lb/in ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	500	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	482	°F	ISO 75-2/A
Vicat Softening Temperature	482	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	1.4E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	3.1E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Dielectric Strength (73°F, 0.0787 in, Method A (Short-Time))	530	V/mil	ASTM D149

Notes
¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air
