

LATAMID 66 H2 G/50-GWHF1 GREY:2778

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 66*
General Information
Product Description

Compound based on Polyamide 66 (PA 66). Improved thermal stabilisation. Glass fibres. Improved GWFI compared to standard product. Free of halogens-based flame retardants. High stiffness. PFAS-free product.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber		
Additive	• Flame Retardant		
Features	• Flame Retardant • Good Thermal Stability	• Halogen Free • Low (to None) Phosphorus Content	• PFAS Free

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.65	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.60 to 0.90	%	
Flow : 0.0787 in	0.30 to 0.60	%	
Water Absorption ³ (Saturation, 73°F)	1.3	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	2.49E+6	psi	ISO 527-1/1
Tensile Stress (Break, 73°F)	27600	psi	ISO 527-2/5
Tensile Strain (Break, 73°F)	2.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.8	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	33	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	491	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	473	°F	ISO 75-2/A
Vicat Softening Temperature	482	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	1.1E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	2.5E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Dielectric Strength (73°F, 0.0787 in, Method A (Short-Time))	560	V/mil	ASTM D149
Comparative Tracking Index ⁴ (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index			IEC 60695-2-12
0.04 in	1470	°F	
0.08 in	1470	°F	
Oxygen Index	27	%	ASTM D2863

Notes

¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air

