

LATIOHM 66-06 PD03 G/20

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 66*

General Information

Product Description

Semiconductive/dissipative product based on Polyamide 66 (PA 66). Glass fibres. PFAS-free product.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber		
Features	• Antistatic	• Electrically Conductive	• PFAS Free

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.32	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.90 to 1.2	%	
Flow : 0.0787 in	0.30 to 0.60	%	
Water Absorption ³ (Saturation, 73°F)	1.9	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-1/1
73°F	1.74E+6	psi	
140°F	1.32E+6	psi	
194°F	957000	psi	
248°F	783000	psi	
302°F	595000	psi	
Tensile Stress			ISO 527-2/5
Break, 73°F	25400	psi	
Break, 140°F	19600	psi	
Break, 194°F	16000	psi	
Break, 248°F	13100	psi	
Break, 302°F	11600	psi	
Tensile Strain			ISO 527-2/5
Break, 73°F	2.6	%	
Break, 140°F	3.6	%	
Break, 194°F	5.3	%	
Break, 248°F	5.7	%	
Break, 302°F	6.0	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.8	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	24	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	491	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	473	°F	ISO 75-2/A
Vicat Softening Temperature	482	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	1.4E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	3.1E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+4	ohms	ASTM D257

¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air
