

LATILUB 66-20ST G/20

 LATI INDUSTRIA TERMOPLASTICI SPA - *Polyamide 66*
General Information
Product Description

Self-lubricating product based on Polyamide 66 (PA 66). Silicone / PTFE. Glass fibres.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Glass Fiber
Additive	• PTFE + Silicone Lubricant
Features	• Lubricated • Self Lubricating

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.40	g/cm ³	ISO 1183
Molding Shrinkage ²			ISO 294-4
Across Flow : 0.0787 in	0.85 to 1.1	%	
Flow : 0.0787 in	0.45 to 0.70	%	
Water Absorption ³ (Saturation, 73°F)	1.8	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	928000	psi	ISO 527-1/1
Tensile Stress (Break, 73°F)	17400	psi	ISO 527-2/5
Tensile Strain (Break, 73°F)	3.0	%	ISO 527-2/5
Coefficient of Friction ⁴			Internal Method
Dynamic	0.32		
Static	0.25		
Wear Factor ⁵	400	10 ⁻¹⁰ in ³ ·min/ft·lb·hr	Internal Method
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.8	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	29	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	500	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	473	°F	ISO 75-2/A
Vicat Softening Temperature	482	°F	ISO 306/B120
CLTE - Flow (86 to 212°F)	2.2E-5	in/in/°F	ISO 11359-2
CLTE - Transverse (86 to 212°F)	4.2E-5	in/in/°F	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257

Notes
¹ Typical properties: these are not to be construed as specifications.

² 60 MPa

³ in air

⁴ ISO 7148-2 (speed 0.126 m/s, load 10N)

⁵ ISO 7148-2 (speed 0.126 m/s, load 10N, path length 13.6km)
