

LONGLITE® PA 20G0-206S

Chang Chun Plastics Co., Ltd. (CCP Group) - Polyamide 66

General Information
Product Description

PA66 20G0-206S is an unreinforced, high tough polyamide 66 for injection moulding.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Chemical Resistant	• Good Surface Finish	• High Toughness
	• Excellent Weather Resistance	• High Dimensional Stability	• Wear Resistant
	• Good Electrical Properties	• High Heat Resistance	
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	435000	psi	ISO 527-1
Tensile Stress	8700	psi	ISO 527-2
Tensile Strain (Break)	25	%	ISO 527-2
Flexural Modulus	290000	psi	ISO 178
Flexural Stress	11600	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	24	ft·lb/in ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	275	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	149	°F	ISO 75-2/A
Melting Temperature (DSC)	505	°F	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	530	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	518 to 527	°F
Middle Temperature	536 to 545	°F
Front Temperature	545 to 554	°F
Mold Temperature	140 to 194	°F
Injection Pressure	5080 to 18100	psi
Injection Rate	Moderate-Fast	
Back Pressure	20.0 to 50.0	psi
Screw Speed	80 to 200	rpm

