LUVOCOM® 1-7497

LEHVOSS Group - *Polyamide 66*

General Information

Product Description

with PTFE lubricant modified, heat stabilized; blackgrey

Main Features

- Improved friction and wear behaviour. Optimised for dry running operations.
- Isotropic shrinkage characteristics.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Heat Stabilizer	• PTFE Lubricant	
Features	• Heat Stabilized • Low Friction	• Lubricated • Wear Resistant	
Appearance	• Dark Grey		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.29	g/cm³	ISO 1183
Water Absorption (24 hr, 73°F)	< 1.0	%	ISO 62
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	435000	psi	ISO 527-1/1
Tensile Stress	9430	psi	ISO 527-2
Tensile Strain (Yield)	8.5	%	ISO 527-2/50
Flexural Modulus [2]	290000	psi	ISO 178
Flexural Stress [3]	13100	psi	ISO 178
Flexural Strain - (Yield) [4]	11	%	ISO 178
Thermal	**Nominal Value**	**Unit**	**Test Method**
Continuous Use Temperature [5]	248	°F	IEC 60216
Vicat Softening Temperature	446	°F	ISO 306/A
Service Temperature - during lifetime max. 200 hr	320	°F	
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+12	ohms	IEC 62631-3-2
Insulation Resistance [6]	> 1.0E+12	ohms	IEC 62631-3-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature		
Desiccant Dryer, A	167	°F
Vacuum Dryer, B	221	°F
Drying Time		
Desiccant Dryer, A	6.0 to 16	hr
Vacuum Dryer, B	4.0 to 6.0	hr
Rear Temperature	554 to 590	°F
Middle Temperature	554 to 590	°F
Front Temperature	554 to 590	°F
Nozzle Temperature	536 to 572	°F
Processing (Melt) Temp	554	°F
Mold Temperature	194 to 248	°F

Injection Notes
During processing, the moisture level should not exceed 0.01%, otherwise molecular degradation may occur. As the material absorbs water very quickly, the predried material should be fed to the processing immediately. The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application. Please contact us for further information.

Notes

[1] Typical properties: these are not to be construed as specifications.
[2] 0.079 in/min
[3] 0.39 in/min
[4] 10 mm/min
[5] 20,000 hr
[6] strip electrode R25