

LONGLITE® PA 22G6-104

 Chang Chun Plastics Co., Ltd. (CCP Group) - *Polyamide 66*

General Information

Product Description

Non-halogen flame-retardant polyamide 66, 30% glass-fiber reinforced for injection moulding.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Chemical Resistant • Excellent Weather Resistance • Flame Retardant • Good Electrical Properties • Good Surface Finish • Halogen Free • High Dimensional Stability • High Heat Resistance • Wear Resistant
Processing Method	• Injection Molding

 Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.44	--	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 73°F, 50% RH)	0.80	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	943000	769000	psi	ISO 527-1
Tensile Stress	19600	17400	psi	ISO 527-2
Tensile Strain (Break)	3.0	--	%	ISO 527-2
Flexural Modulus	1.22E+6	1.04E+6	psi	ISO 178
Flexural Stress	27600	26100	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.8	4.3	ft-lb/in ²	ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	464	--	°F	ISO 75-2/A
Melting Temperature (DSC)	505	--	°F	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+17	1.0E+17	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	560	560	V/mil	IEC 60243-1
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (0.031 in)	V-0	--		UL 94

Processing Information

Injection	Dry Unit
Drying Temperature	176 °F
Drying Time	4.0 hr
Suggested Max Moisture	0.20 %
Rear Temperature	518 to 527 °F
Middle Temperature	536 to 545 °F
Front Temperature	545 to 554 °F
Mold Temperature	158 to 176 °F
Injection Pressure	7110 to 17100 psi
Injection Rate	Moderate-Fast
Holding Pressure	4270 to 11400 psi
Back Pressure	0.00 to 42.7 psi
Screw Speed	100 to 200 rpm

