

LONGLITE® PA 20G5-102

Chang Chun Plastics Co., Ltd. (CCP Group) - Polyamide 66

General Information
Product Description

Polyamide 66, 25% glass-fiber reinforced injection molding grade with excellent surface smoothness.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Additive	• Mold Release
Features	• Good Surface Finish
Forms	• Pellets
Processing Method	• Extrusion • Injection Molding • Profile Extrusion
Part Marking Code (ISO 11469)	• >PA66-GF25<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage - Across Flow	0.10 to 0.30	%	ISO 294-4
Water Absorption (Equilibrium, 73°F, 50% RH)	1.7	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	769000	psi	ISO 527-1
Tensile Stress (Break)	22500	psi	ISO 527-2
Tensile Strain (Break)	4.2	%	ISO 527-2
Flexural Modulus	943000	psi	ISO 178
Flexural Stress	32600	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.3	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	491	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	482	°F	ISO 75-2/A
Melting Temperature ²	505	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	610	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.031 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Processing (Melt) Temp	518 to 554	°F
Mold Temperature	194 to 230	°F

