

**LONGLITE® PA 20G9-104U**

Chang Chun Plastics Co., Ltd. (CCP Group) - Polyamide 66

## General Information

**Product Description**

20G9-104U is 45% glass-fiber reinforced and UV stabilized polyamide 66 for injection moulding.

**General**

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 45% Filler by Weight
Additive	• UV Stabilizer
Features	• Chemical Resistant • High Dimensional Stability • Wear Resistant • Excellent Weather Resistance • High Heat Resistance • Good Electrical Properties • UV Stabilized
Processing Method	• Injection Molding

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm <sup>3</sup>	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	29000	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	1.74E+6	psi	ISO 178
Flexural Stress	41300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	7.1	ft-lb/in <sup>2</sup>	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	505	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	489	°F	ISO 75-2/A
Melting Temperature (DSC)	505	°F	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	660	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	518 to 527	°F
Middle Temperature	536 to 545	°F
Front Temperature	545 to 554	°F
Mold Temperature	140 to 194	°F
Injection Pressure	5080 to 18100	psi
Injection Rate	Moderate-Fast	
Back Pressure	20.0 to 50.0	psi
Screw Speed	80 to 200	rpm

