

LONGLITE® PA 20G4-210

Chang Chun Plastics Co., Ltd. (CCP Group) - *Polyamide 66*

General Information

Product Description

Polyamide 66, 20% glass-fiber reinforced for injection molding.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Chemical Resistant • Good Surface Finish • Wear Resistant • Excellent Weather Resistance • High Dimensional Stability • Good Electrical Properties • High Heat Resistance
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	20300	psi	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus	870000	psi	ISO 178
Flexural Stress	30500	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.6	ft·lb/in ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	500	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	482	°F	ISO 75-2/A
Melting Temperature (DSC)	505	°F	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	610	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	518 to 527	°F
Middle Temperature	536 to 545	°F
Front Temperature	545 to 554	°F
Mold Temperature	140 to 194	°F
Injection Pressure	5080 to 18100	psi
Injection Rate	Moderate-Fast	
Back Pressure	20.0 to 50.0	psi
Screw Speed	80 to 200	rpm

