

LUVOTECH® eco PA66 GF35 HS BK

LEHVOSS Group - Polyamide 66

General Information
Product Description

with glass fibers, heat stabilized; black

Main Features

- Strong, stiff parts.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Glass Fiber		
Additive	• Heat Stabilizer		
Features	• Heat Stabilized	• High Stiffness	• High Strength
Appearance	• Black		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.39	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1.31E+6	psi	ISO 527-1/1
Tensile Stress	21800	psi	ISO 527-2
Tensile Strain (Yield)	2.8	%	ISO 527-2/50
Flexural Modulus ²	1.23E+6	psi	ISO 178
Flexural Stress ³	36300	psi	ISO 178
Flexural Strain - (Yield) ⁴	3.5	%	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.8	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength	29	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	482	°F	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	IEC 62631-3-2
Insulation Resistance ⁵	> 1.0E+12	ohms	IEC 62631-3-3
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		Internal Method

Processing Information

Injection	Nominal Value	Unit
Drying Temperature		
Desiccant Dryer, A	167	°F
Vacuum Dryer, B	221	°F
Drying Time		
Desiccant Dryer, A	6.0 to 16	hr
Vacuum Dryer, B	4.0 to 6.0	hr
Rear Temperature	554 to 590	°F
Middle Temperature	554 to 590	°F
Front Temperature	554 to 590	°F
Nozzle Temperature	536 to 572	°F
Mold Temperature	194 to 248	°F



Injection Notes

During processing, the moisture level should not exceed 0.01%, otherwise molecular degradation may occur. As the material absorbs water very quickly, the predried material should be fed to the processing immediately. The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application. Please contact us for further information.

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min

³ 0.39 in/min

⁴ 10 mm/min

⁵ strip electrode R25

