

**InLube® PA610GF30SI2**

Americhem - Polyamide 610

**General Information**
**Product Description**

30% GLASS FIBER REINFORCED 2% SILICONE LUBRICATED NYLON 610

**General**

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Asia Pacific • Europe • Latin America • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Silicone Lubricant: 2%
Features	• Filled • Good Dimensional Stability • High Stiffness • High Strength • Low Friction • Lubricated
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications • Engineering Parts • Household Goods • Industrial Applications • Industrial Parts • Office Automation Equipment • Outdoor Applications
Forms	• Pellets
Processing Method	• Injection Molding

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.30		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	130000	psi	ASTM D638
Tensile Strength	20000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	100000	psi	ASTM D790
Flexural Strength	30000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	2.5	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	410	°F	ASTM D648

**Processing Information**

Injection	Nominal Value	Unit
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	460 to 525	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

