

AuroraGuard™ 113GFIM

Aurora Material Solutions, LLC - *Polybutylene Terephthalate*

General Information

Product Description

13% Glass Fiber Reinforced, Hydrolysis Resistant, UV Resistant, Impact Modified, Polybutylene Terephthalate

Formerly known as EnCounter 113GFIM

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 13% Filler by Weight		
Additive	• Impact Modifier		
Features	• Hydrolysis Resistant	• Impact Modified	• UV Resistant
Uses	• Automotive Applications	• Business Equipment	• Electrical/Electronic Applications
Appearance	• Black	• Colors Available	• Natural Color
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.39		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	10800	psi	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	475000	psi	ASTM D790
Flexural Strength	15000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.7	ft·lb/in	ASTM D256

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	250	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	460 to 490	°F
Middle Temperature	470 to 500	°F
Front Temperature	480 to 510	°F
Nozzle Temperature	470 to 500	°F
Processing (Melt) Temp	480 to 510	°F
Mold Temperature	150 to 190	°F

Injection Notes

Maximum Drying Time 8 hrs

