

## AuroraGuard™ 2419U

Aurora Material Solutions, LLC - *Polybutylene Terephthalate*

### General Information

#### Product Description

UV resistant, Chemically Resistant, High Viscosity Polybutylene Terephthalate

Formerly known as EnCounter 2419U

#### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Features	• Chemical Resistant	• High Viscosity	• UV Resistant
Uses	• Automotive Applications	• Electrical/Electronic Applications	
Appearance	• Black	• Colors Available	• Natural Color
Processing Method	• Injection Molding		

### Properties<sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.31		ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	24	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.126 in)	0.010 to 0.015	in/in	ASTM D955
Water Absorption (Saturation)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7980	psi	ASTM D638
Tensile Elongation (Break)	150	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.9	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	351	°F	ASTM D648

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	250	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.020	%
Suggested Shot Size	40 to 80	%
Rear Temperature	450 to 480	°F
Middle Temperature	460 to 490	°F
Front Temperature	470 to 500	°F
Nozzle Temperature	460 to 490	°F
Processing (Melt) Temp	470 to 500	°F
Mold Temperature	120 to 170	°F
Back Pressure	50.0 to 100	psi
Screw Speed	50 to 100	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

