

LONGLITE® PBT 1100-207S

Chang Chun Plastics Co., Ltd. (CCP Group) - Polybutylene Terephthalate

General Information
Product Description

PBT 1100-207S is an unreinforced injection molding grade.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Chemical Resistant	• Good Moldability	• Wear Resistant
	• Excellent Weather Resistance	• High Flow	
	• Good Electrical Properties	• High Heat Resistance	
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.29	g/cm ³	ISO 1183
Molding Shrinkage (0.0630 in)	1.2 to 1.8	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	486000	psi	ISO 527-1
Tensile Stress	6960	psi	ISO 527-2
Tensile Strain (Break)	50	%	ISO 527-2
Flexural Modulus	276000	psi	ISO 178
Flexural Stress	10900	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.8	ft·lb/in ²	ISO 179
Charpy Unnotched Impact Strength (73°F)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	131	°F	ISO 75-2/A
Melting Temperature	437	°F	DSC
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	460	V/mil	IEC 60243-1
Arc Resistance	90.0	sec	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.031 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Middle Temperature	446 to 500	°F
Nozzle Temperature	473 to 500	°F
Mold Temperature	104 to 248	°F
Injection Pressure	7110 to 17100	psi
Injection Rate	Moderate-Fast	
Holding Pressure	4270 to 11400	psi
Back Pressure	0.00 to 42.7	psi
Screw Speed	60 to 120	rpm

Notes
¹ Typical properties: these are not to be construed as specifications.
