

LONGLITE® PBT 1100-220S

 Chang Chun Plastics Co., Ltd. (CCP Group) - *Polybutylene Terephthalate*
General Information
Product Description

PBT 1100-220S is an unreinforced and impact improved injection molding grade.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Additive	• Impact Modifier • Mold Release
Features	• Impact Modified
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.7 to 2.3	%	
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Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	5080	psi	ISO 527-2
Tensile Strain (Break)	> 10	%	ISO 527-2
Flexural Modulus	218000	psi	ISO 178
Flexural Stress	7980	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	21	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	122	°F	ISO 75-2/A
Melting Temperature ²	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	510	V/mil	IEC 60243-1

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	464 to 509	°F
Mold Temperature	104 to 176	°F

Notes
¹ Typical properties: these are not to be construed as specifications.

² 10°C/min
