

LONGLITE® PBT 4115-104K

 Chang Chun Plastics Co., Ltd. (CCP Group) - *Polybutylene Terephthalate*
General Information
Product Description

PBT 4115-104K is a glass fiber reinforced and flame-retardant injection-molding grade PBT.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Additive	• Flame Retardant • Mold Release
Features	• Flame Retardant
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT-GF15FR(17)<

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.51	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.90 to 1.3	%	
Flow	0.40 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	13100	psi	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus	725000	psi	ISO 178
Flexural Stress	19600	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.6	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	374	°F	ISO 75-2/A
Melting Temperature ²	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.031 in)	V-0		UL 94
Glow Wire Flammability Index			IEC 60695-2-12
0.030 in	1760	°F	
0.06 in	1760	°F	
0.12 in	1760	°F	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	464 to 518	°F
Mold Temperature	104 to 176	°F

