

**LONGLITE® PBT 4815-NCB**

Chang Chun Plastics Co., Ltd. (CCP Group) - Polybutylene Terephthalate

## General Information

**Product Description**

PBT 4815-NCB is a glass fiber reinforced and flame-retardant injection-molding grade PBT.

**General**

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber
Additive	• Flame Retardant • Mold Release
Features	• Flame Retardant
Forms	• Pellets
Processing Method	• Injection Molding

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.47	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.90 to 1.3	%	
Flow	0.40 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	13800	psi	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	653000	psi	ISO 178
Flexural Stress	20300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.0	ft-lb/in <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	428	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	401	°F	ISO 75-2/A
Melting Temperature <sup>2</sup>	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms-cm	IEC 60093
Electric Strength (0.0787 in)	510	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.13 in)	V-0		UL 94

## Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	464 to 518	°F
Mold Temperature	104 to 176	°F

