

LONGLITE® PBT 6030-104LWR

Chang Chun Plastics Co., Ltd. (CCP Group) - Polybutylene Terephthalate

General Information

Product Description

6030-104LWR is a 30% glass fiber reinforced, laser weldable, hydrolysis resist injection molding grade.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Mold Release
Features	• Hydrolysis Resistant • Laser Weldable
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (270°C/2.16 kg)	18	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.10 to 0.50	%	
Flow	0.60 to 1.2	%	
Water Absorption (Equilibrium, 73°F, 50% RH)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	18900	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	1.16E+6	psi	ISO 178
Flexural Stress	26100	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.3	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Annealed)	356	°F	ISO 75-2/A
Melting Temperature ²	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	580	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.031 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	464 to 518	°F
Mold Temperature	104 to 176	°F

