

**TRIBIT® 1500G20K**

Samyang Corporation - Polybutylene Terephthalate

## General Information

**Product Description**

TRIBIT® is a crystalline engineering plastic with excellent processability, chemical resistance, wear resistance, and electrical properties. TRIBIT® has short processing cycle because of rapid crystallization. So it provides good dimensional stability and can be used for automotive or precision parts.

**General**

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Forms	• Pellets		

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.51		ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/5.0 kg)	63	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 0.012	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.080	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	12800	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	754000	psi	ASTM D790
Flexural Strength (Yield)	19900	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	0.92	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	397	°F	ASTM D648
CLTE - Flow	1.7E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	530	V/mil	ASTM D149
Dielectric Constant	3.20		ASTM D150
Dissipation Factor	0.020		ASTM D150
Arc Resistance	150	sec	ASTM D495

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

