

ColorRx® FRPC202RX

Americhem - Polycarbonate

General Information
Product Description

FRPC202RX is a medium viscosity injection molding grade of polycarbonate-siloxane copolymer with good ductility and low temperature impact resistance. It consists of a non-halogenated FR system with a flame rating of V-0/1.1mm. Suitable for healthcare applications.

General

Material Status	<ul style="list-style-type: none"> Commercial: Active 		
Availability	<ul style="list-style-type: none"> Africa & Middle East Asia Pacific 	<ul style="list-style-type: none"> Europe Latin America 	<ul style="list-style-type: none"> North America
Features	<ul style="list-style-type: none"> Autoclave Sterilizable Biocompatible E-beam Sterilizable 	<ul style="list-style-type: none"> Ethylene Oxide Sterilizable Excellent Colorability Heat Sterilizable 	<ul style="list-style-type: none"> Radiation Sterilizable Steam Sterilizable
Uses	<ul style="list-style-type: none"> Closures Engineering Parts 	<ul style="list-style-type: none"> Housings Industrial Parts 	<ul style="list-style-type: none"> Medical/Healthcare Applications Surgical Instruments
Forms	<ul style="list-style-type: none"> Pellets 		
Processing Method	<ul style="list-style-type: none"> Injection Molding 		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.21		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	14	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	167000	psi	ASTM D638
Tensile Strength ² (Yield)	8570	psi	ASTM D638
Tensile Elongation ² (Yield)	7.0	%	ASTM D638
Flexural Modulus ²	220000	psi	ASTM D790
Flexural Strength ²	11200	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	16	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	70		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed, 0.250 in)	270	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating ³ (0.04 in)	V-0		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min

³ Internal test method in accordance with UL94 standard

