

InElec® PCCF20HFMR

Americhem - Polycarbonate

General Information

Product Description

20% CARBON FIBER REINFORCED HIGH-FLOW POLYCARBONATE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Carbon Fiber, 20% Filler by Weight		
Additive	• Mold Release		
Features	• Electrically Conductive • ESD Protection • Filled • Good Dimensional Stability	• Good Mold Release • High Flow • High Stiffness • High Strength	• Lubricated • Permanent Antistatic
Uses	• Automotive Applications • Closures • Connectors • Consumer Applications	• Electrical/Electronic Applications • Engineering Parts • Household Goods • Housings	• Industrial Applications • Industrial Parts • Office Automation Equipment
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.28		ASTM D792
Molding Shrinkage - Flow	5.0E-4 to 2.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.090	%	ASTM D570
Mechanical			
Tensile Strength	20000	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 3.0	%	ASTM D638
Flexural Modulus	1.60E+6	psi	ASTM D790
Flexural Strength	30000	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	2.0	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	12	ft-lb/in	ASTM D4812
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	290	°F	ASTM D648
CLTE - Flow	1.2E-5	in/in/°F	ASTM D696
Electrical			
Surface Resistivity	1.0E+3 to 1.0E+5	ohms	ASTM D257

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	250	°F
Drying Time	4.0	hr
Processing (Melt) Temp	540 to 630	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

