

InLube® PCTF13SI2HF

Americhem - Polycarbonate

General Information

Product Description

13% PTFE/2% SILICONE LUBRICATED, HIGH FLOW POLYCARBONATE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant: 13% • Silicone Lubricant: 2%		
Features	• Chemical Resistant • Good Mold Release	• High Flow • Low Friction	• Lubricated • Wear Resistant
Uses	• Automotive Applications • Closures • Connectors • Consumer Applications	• Electrical/Electronic Applications • Engineering Parts • Household Goods • Housings	• Industrial Applications • Industrial Parts • Office Automation Equipment
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.27		ASTM D792
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	7350	psi	ASTM D638
Tensile Elongation (Yield)	12	%	ASTM D638
Flexural Modulus	320000	psi	ASTM D790
Flexural Strength	10800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	4.0	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	275	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.12 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	250	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.020	%
Processing (Melt) Temp	580 to 620	°F
Mold Temperature	180 to 240	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

