

InLube® PCTF15HFMRFR

Americhem - Polycarbonate

General Information

Product Description

15% PTFE LUBRICATED, HIGH FLOW, MOLD RELEASE, FLAME RETARDANT POLYCARBONATE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Flame Retardant	• Mold Release	• PTFE Lubricant: 15%
Features	• Chemical Resistant • Flame Retardant • Good Mold Release	• Halogenated • High Flow • Low Friction	• Lubricated • Wear Resistant
Uses	• Automotive Applications • Closures • Connectors • Consumer Applications	• Electrical/Electronic Applications • Engineering Parts • Household Goods • Housings	• Industrial Applications • Industrial Parts • Office Automation Equipment
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.32		ASTM D792
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3	in/in	ASTM D955
Mechanical			
Tensile Modulus	370000	psi	ASTM D638
Tensile Strength	8200	psi	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	330000	psi	ASTM D790
Flexural Strength	11000	psi	ASTM D790
Impact			
Notched Izod Impact (0.125 in)	3.5	ft·lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	275	°F	ASTM D648
Flammability			
Flame Rating			UL 94
0.030 in	V-2		
0.12 in	V-0		

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	250	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.020	%
Processing (Melt) Temp	520 to 590	°F
Mold Temperature	160 to 200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

