

**InLube® PCGF30TF15HFMRMD**

Americhem - Polycarbonate

## General Information

**Product Description**

InLube® PCGF30TF15HFMRMD is a 30% glass fiber reinforced, 15% PTFE lubricated, high flow, mold release polycarbonate. InLube® PCGF30TF15HFMRMD offers great dimensional stability, creep resistance, and high impact strength. This is a LOCKED MEDICAL FORMULATION.

**General**

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Mold Release	• PTFE Lubricant: 15%	
Features	• Autoclave Sterilizable • Chemical Resistant • E-beam Sterilizable • Ethylene Oxide Sterilizable • Filled • Good Dimensional Stability	• Good Mold Release • Heat Sterilizable • High Flow • High Stiffness • High Strength • Low Friction	• Lubricated • Radiation Sterilizable • Steam Sterilizable • Wear Resistant
Uses	• Closures • Connectors • Electrical/Electronic Applications	• Engineering Parts • Housings • Industrial Parts	• Medical/Healthcare Applications • Surgical Instruments
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties <sup>1</sup>

	Nominal Value	Unit	Test Method
<b>Physical</b>			
Density / Specific Gravity	1.55		ASTM D792
Molding Shrinkage - Flow	1.0E-3 to 3.0E-3	in/in	ASTM D955
<b>Mechanical</b>			
Tensile Modulus	1.30E+6	psi	ASTM D638
Tensile Strength	17500	psi	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	1.25E+6	psi	ASTM D790
Flexural Strength	28000	psi	ASTM D790
<b>Impact</b>			
Notched Izod Impact (0.125 in)	3.5	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	16	ft·lb/in	ASTM D4812
<b>Thermal</b>			
Deflection Temperature Under Load (264 psi, Unannealed)	300	°F	ASTM D648

## Processing Information

	Nominal Value	Unit
<b>Injection</b>		
Drying Temperature	250	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.020	%
Processing (Melt) Temp	560 to 600	°F
Mold Temperature	200	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	1.5E-3 to 3.0E-3	in

