

TAIRILITE® AC3839

 Formosa Chemicals & Fibre Corporation - *Polycarbonate*
General Information
Product Description

Self extinguishing grade

Features: Mid flow, Flame retardant, Low temperature impact property, UV resistance

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Additive	• Flame Retardant
Features	• Flame Retardant • Low Temperature Impact Resistance • Medium Flow • Self Extinguishing • UV Resistant
Agency Ratings	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
UL File Number	• E162823
Appearance	• Clear/Transparent

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.20		ASTM D792
Density (73°F)	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	12	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	12	g/10 min	ISO 1133
Molding Shrinkage - Flow (0.126 in)	4.0E-3 to 8.0E-3	in/in	ASTM D955
Molding Shrinkage	0.40 to 0.80	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (73°F)	9670	psi	ASTM D638
Tensile Stress (73°F)	9720	psi	ISO 527-2/50
Flexural Modulus ⁴ (73°F)	299000	psi	ASTM D790
Flexural Modulus ⁴ (73°F)	299000	psi	ISO 178
Flexural Strength ⁴ (73°F)	14200	psi	ASTM D790
Flexural Stress ⁴ (73°F)	14200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F, 0.157 in)	33	ft·lb/in ²	ISO 179
Notched Izod Impact (73°F, 0.126 in)	14	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	120		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	120		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁵ (264 psi, Unannealed, 0.126 in)	257	°F	ASTM D648
Deflection Temperature Under Load ⁵ (264 psi, Unannealed, 0.157 in)	257	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.04 in		V-0	
0.12 in		5VA	

