

TRIREX® 3015PJ

Samyang Corporation - Polycarbonate

General Information
Product Description

- TRIREX is the registered trademark of polycarbonate resin manufactured by Samyang Corporation. TRIREX polycarbonate resins offer superior mechanical properties, good dimensional stability and high electrical performance, which allows it to be widely used for electrical, electronic, appliance, automotive and optical industries.
- TRIREX PJ is a polycarbonate resin grade which has high low temperature impact strength in combination with superior mechanical and physical property.

CHARACTERISTICS

- Granule type
- Superior low temperature impact resistance
- Good flow-ability
- Workable under a wide range of temperatures (-100 ~ 135)
- High electrical performance
- Good dimensional stability
- Low moisture absorbency
- Good weather resistance

APPLICATIONS

- TRIREX PJ resin grade is designed for Compounding.
- Ultra low viscosity. Transparent colors only.

General			
Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Features	• Good Dimensional Stability • Good Electrical Properties • Good Flow	• Good Weather Resistance • Low Moisture Absorption • Low Temperature Impact Resistance	• Low Viscosity
Uses	• Appliances • Automotive Applications	• Compounding • Electrical/Electronic Applications	• Optical Applications
Appearance	• Clear/Transparent		
Forms	• Granules	• Pellets	
Processing Method	• Compounding	• Injection Molding	

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	60	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.118 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.15	%	ASTM D570
Mechanical			
Tensile Strength (Yield)	8990	psi	ASTM D638
Tensile Elongation (Break)	90	%	ASTM D638
Flexural Modulus	290000	psi	ASTM D790
Flexural Strength (Yield)	12800	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	9.4	ft·lb/in	ASTM D256
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	257	°F	ASTM D648
CLTE - Flow	2.8E-5 to 3.9E-5	in/in/°F	ASTM D696
Electrical			
	Nominal Value	Unit	Test Method



Volume Resistivity	4.0E+16 ohms-cm	ASTM D257
Dielectric Strength	760 V/mil	ASTM D149
Arc Resistance	120 sec	ASTM D495

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	437 to 482	°F
Middle Temperature	464 to 509	°F
Front Temperature	500 to 572	°F
Nozzle Temperature	500 to 572	°F
Processing (Melt) Temp	500 to 572	°F
Mold Temperature	131 to 212	°F
Back Pressure	36.3 to 102	psi
Screw Speed	40 to 70	rpm
Vent Depth	7.9E-4 to 3.1E-3	in

Notes

¹ Typical properties: these are not to be construed as specifications.

