

TRIREX® Compound HB3025G20

Samyang Corporation - Polycarbonate

General Information

General	
Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Uses	• Electrical/Electronic Applications

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.34		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.118 in)	1.0E-3 to 3.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.12	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	12100	psi	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	654000	psi	ASTM D790
Flexural Strength (Yield)	18500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.7	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness	122		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	289	°F	ASTM D648
CLTE - Flow	1.3E-6	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	790	V/mil	ASTM D149
Dielectric Constant	3.05		ASTM D150
Dissipation Factor	9.7E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.030 in)	HB		UL 94

