

LUVOTECH® eco+ PC/ABS T65 BK (REC 70)

LEHVOSS Group - Polycarbonate + ABS

General Information
Product Description

unreinforced; black

Main Features

- Impact resistance.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Features	• Good Impact Resistance
Appearance	• Black

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	22	cm ³ /10min	ISO 1133
Water Absorption (24 hr, 73°F)	< 0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	305000	psi	ISO 527-1/1
Tensile Stress	7250	psi	ISO 527-2
Tensile Strain (Yield)	60	%	ISO 527-2/50
Flexural Modulus ²	290000	psi	ISO 178
Flexural Stress ³	10200	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	19	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	IEC 62631-3-2
Insulation Resistance ⁴	> 1.0E+12	ohms	IEC 62631-3-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Desiccant Dryer, A	158 to 212	°F
Drying Time - Desiccant Dryer, A	3.0 to 5.0	hr
Rear Temperature	410 to 482	°F
Middle Temperature	428 to 500	°F
Front Temperature	446 to 518	°F
Nozzle Temperature	464 to 536	°F
Mold Temperature	122 to 212	°F

Injection Notes

During processing, the moisture level should not exceed 0.01%, otherwise molecular degradation may occur. As the material absorbs water very quickly, the predried material should be fed to the processing immediately. The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application. Please contact us for further information.

