

TRILOY® 640G20

Samyang Corporation - Polycarbonate + ABS

General Information

Product Description

TRILOY® is the PC based compound resin, designed to meet customer's challenging application requirements.

TRILOY® has good impact resistance, heat resistance, and excellent processability, which makes it suitable for precision parts.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Uses	• Office Automation Equipment

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.16		ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.118 in)	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	9250	psi	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	640000	psi	ASTM D790
Flexural Strength (Yield)	11400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	0.92	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	210	°F	ASTM D648

