

**DURANEX® 7307**

Polyplastics - Polycarbonate + PBT

**General Information**
**Product Description**

Low Warpage, HB, Standard

GF Reinforced, Super Low Warpage

**General**

Material Status	• Commercial: Active
Availability	• Africa & Middle East      • Europe • Asia Pacific                      • Latin America                      • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Low Warpage
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT+PC-GF30<

**Properties <sup>1</sup>**

Physical	Nominal Value	Unit	Test Method
Density	1.47	g/cm <sup>3</sup>	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	15400	psi	ISO 527-2
Tensile Strain (Break)	2.8	%	ISO 527-2
Flexural Modulus	943000	psi	ISO 178
Flexural Stress	24400	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.8	ft·lb/in <sup>2</sup>	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	80		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	383	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	1.7E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	3.3E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Electric Strength (0.118 in)	610	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Color Number	EF2001/ED3020		

