

**DURANEX® HN7315N/B**

Polyplastics - Polycarbonate + PBT

## General Information

**Product Description**

Low Warpage, Flame Retardant, Standard

GF15% Reinforced

**General**

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant • Low Warpage
UL File Number	• E213445
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PBT+PC-GF15 FR(17)<

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm <sup>3</sup>	ISO 1183
Water Absorption (24 hr, 73°F, 0.0394 in)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	14500	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	885000	psi	ISO 178
Flexural Stress	21800	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	2.0	ft·lb/in <sup>2</sup>	ISO 179/1eA
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	95		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	378	°F	ISO 75-2/A
CLTE - Flow (73 to 131°F)	2.2E-5	in/in/°F	Internal Method
CLTE - Transverse (73 to 131°F)	4.4E-5	in/in/°F	Internal Method
Electrical	Nominal Value	Unit	Test Method
Electric Strength (0.118 in)	460	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94

