

InLube® PEEKCF15TF15HF

Americhem - Polyetheretherketone

General Information

Product Description

15% CARBON FIBER REINFORCED, 15% PTFE LUBRICATED, HIGH FLOW PEEK

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Carbon Fiber, 15% Filler by Weight		
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant	• High Flow	• Lubricated
	• Filled	• High Stiffness	• Wear Resistant
	• Good Dimensional Stability	• High Strength	
	• Good Mold Release	• Low Friction	
Uses	• Aerospace Applications	• Engineering Parts	• Military/Defense Applications
	• Connectors	• Industrial Applications	• Oil/Gas Applications
	• Consumer Applications	• Industrial Parts	• Outdoor Applications
	• Electrical/Electronic Applications	• Metal Replacement	• Semiconductor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.45		ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2.10E+6	psi	ASTM D638
Tensile Strength	26000	psi	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	1.90E+6	psi	ASTM D790
Flexural Strength	38000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.1	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	8.0	ft·lb/in	ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	124		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	600	°F	ASTM D648
CLTE - Flow	1.8E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+7	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-0		Internal Method

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	300	°F
Drying Time	4.0	hr
Processing (Melt) Temp	660 to 740	°F



Mold Temperature	350 to 400 °F
Back Pressure	50.0 to 100 psi
Screw Speed	40 to 70 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

