

AuroraGuard™ ENV17-30G78011

Aurora Material Solutions, LLC - Polyetherimide

General Information
Product Description

AuroraGuard™ ENV17-30G78011 is a 30% Fiberglass Reinforced, Black Polyetherimide (PEI).

Formerly branded as ENVIROPLAS®.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant • High Stiffness • Good Thermal Stability • High Strength
Uses	• Aircraft Applications • Furniture • Rail Applications • Automotive Applications • Pharmaceuticals
RoHS Compliance	• RoHS Compliant
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.51		ASTM D792
Melt Mass-Flow Rate (MFR) (337°C/6.6 kg)	5.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 4.0E-3	in/in	ASTM D955
Ash Content	30	%	ASTM D5630
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	23000	psi	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	1.24E+6	psi	ASTM D790
Flexural Strength	32000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.6	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	405	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	• V-0 • 5VA		Internal Method

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	300	°F
Drying Time	4.0 to 6.0	hr
Rear Temperature	630 to 750	°F
Middle Temperature	640 to 750	°F
Front Temperature	650 to 750	°F
Nozzle Temperature	650 to 750	°F
Mold Temperature	275 to 325	°F
Injection Rate	Moderate-Fast	
Back Pressure	70.0 to 150	psi
Screw Speed	40 to 70	rpm

