

**InLube® PESGF20TF15**

Americhem - Polyethersulfone

## General Information

Product Description			
20% GLASS FIBER REINFORCED 15% PTFE LUBRICATED POLYETHERSULFONE			
General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Additive	• PTFE Lubricant: 15%		
Features	• Chemical Resistant • Filled • Good Dimensional Stability	• Good Mold Release • High Stiffness • High Strength	• Low Friction • Lubricated • Wear Resistant
Uses	• Aerospace Applications • Connectors • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Industrial Applications • Metal Replacement	• Military/Defense Applications • Oil/Gas Applications • Outdoor Applications • Semiconductor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.60		ASTM D792
Specific Volume	17.3	in <sup>3</sup> /lb	
Molding Shrinkage - Flow	2.0E-3 to 3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.25	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	14000	psi	ASTM D638
Tensile Elongation (Yield)	1.0 to 3.0	%	ASTM D638
Flexural Modulus	1.00E+6	psi	ASTM D790
Flexural Strength	22000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.2	ft·lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	8.0	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	420	°F	ASTM D648
CLTE - Flow	1.4E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-0		UL 94

## Processing Information

	Nominal Value	Unit
<b>Injection</b>		
Drying Temperature	300	°F
Drying Time	4.0	hr
Processing (Melt) Temp	650 to 715	°F
Mold Temperature	300	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	1.5E-3 to 3.0E-3	in

