

LONGLITE® PET 9130-104

Chang Chun Plastics Co., Ltd. (CCP Group) - *Polyethylene Terephthalate*

General Information

Product Description

PET 9130-104 is a 30% glass fiber reinforced injection molding grade.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.70	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (270°C/2.16 kg)	25	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.50 to 1.0	%	
Flow	0.10 to 0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	1.67E+6	psi	ISO 527-1
Tensile Stress (Break, 73°F)	19600	psi	ISO 527-2
Tensile Strain (Break, 73°F)	1.8	%	ISO 527-2
Flexural Modulus (73°F)	1.45E+6	psi	ISO 178
Flexural Stress (73°F)	28300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.5	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	464	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	437	°F	ISO 75-2/A
Melting Temperature	489	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	560	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	4.0	hr
Processing (Melt) Temp	509 to 572	°F
Mold Temperature	212 to 248	°F

