

HiFill® POM CO 0374 S

Techmer Polymer Modifiers - Acetal (POM) Copolymer

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Metal
Features	• Copolymer
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	3.74		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.016	in/in	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6000	psi	ASTM D638
Tensile Elongation (Yield)	40	%	ASTM D638
Flexural Modulus	500000	psi	ASTM D790
Flexural Strength	10500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.1	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	320	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	230	°F	ASTM D648
CLTE - Flow	1.2E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	160	°F
Drying Time	1.0	hr
Rear Temperature	350 to 380	°F
Middle Temperature	370 to 410	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	350 to 400	°F
Processing (Melt) Temp	380 to 420	°F
Mold Temperature	180 to 250	°F

