

HiFill® POM 0167 S2 LE BL187 A

Techmer Polymer Modifiers - *Acetal (POM) Copolymer*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.69		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7800	psi	ASTM D638
Tensile Elongation (Break)	24	%	ASTM D638

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150	°F
Drying Time	2.0 to 3.0	hr
Rear Temperature	360 to 390	°F
Middle Temperature	370 to 400	°F
Front Temperature	380 to 410	°F
Nozzle Temperature	390 to 420	°F
Processing (Melt) Temp	365 to 425	°F
Mold Temperature	75 to 150	°F
Injection Rate	Slow	
Back Pressure	0.00 to 50.0	psi
Screw Speed	Slow-Moderate	

Notes

¹ Typical properties: these are not to be construed as specifications.

