

HiFill® POM CO GF5 CC

Techmer Polymer Modifiers - Acetal (POM) Copolymer

General Information
General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 5.0% Filler by Weight
Features	• Chemically Coupled • Copolymer
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

	Nominal Value	Unit	Test Method
Physical			
Density / Specific Gravity	1.44		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.016	in/in	ASTM D955
Water Absorption (24 hr)	0.19	%	ASTM D570
Mechanical			
Tensile Strength (Break)	9000	psi	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	4.20E+6	psi	ASTM D790
Flexural Strength	16000	psi	ASTM D790
Impact			
Notched Izod Impact (73°F, 0.125 in)	1.5	ft·lb/in	ASTM D256
Hardness			
Rockwell Hardness (R-Scale)	82		ASTM D785
Thermal			
Deflection Temperature Under Load (264 psi, Unannealed)	248	°F	ASTM D648
CLTE - Flow	3.6E-5	in/in/°F	ASTM D696
Flammability			
Flame Rating	HB		UL 94

Processing Information

	Nominal Value	Unit
Injection		
Drying Temperature	160	°F
Drying Time	1.0	hr
Rear Temperature	350 to 380	°F
Middle Temperature	370 to 410	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	350 to 400	°F
Processing (Melt) Temp	380 to 420	°F
Mold Temperature	180 to 250	°F

